

Centering and Plunge Facing Machine: CFAM-500/1000/1500/2000

SPECIFICATION:

1. Possible work - piece length	
With One Vice Min.	40 mm
With Two Vices Min.	110 mm
With Two Vices Max.	500/1000/1500/2000 mm
2. Min work-piece dia. Admitted in Vices	12 mm
3. Max. work-piece dia. Admitted in Vices	125 mm
4. Clamping System	Hydraulic Motor
5. Travel Rate	420 mm/min
6. Spindle Speeds	350/500/750/1000 RPM
7. Max. Stroke of Each Quill	50 mm
8. Quill Feed (Infinitely Variable)	Hydraulic
9. Max. Plunge Facing Diameter	63 mm
10. Centre Drill Sizes	BSSS3 to BSSS6 or equivalent as per I.S.I
11. Motor Power:	
Spindle Motor (each)	2.2 kW/960 RPM
Hydraulic Power Pack	3 kW/1440 RPM
Coolant Motor	0.1 kW/2800 RPM
Total Power	7.5 kW

Due to continuous improvement of the product, SPM reserves all rights to change the above specifications without any prior notice.