



SPM TOOLS

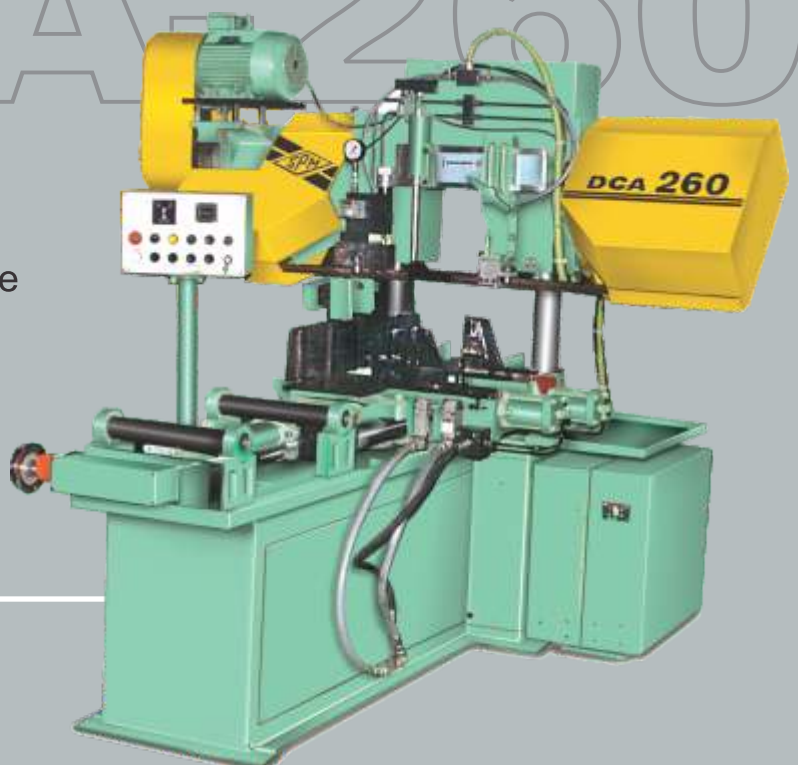
Fully
Automatic



Double Column Band Sawing Machine

DCA-260

- Rugged & Heavy Duty
- Better Cutting Performance
- Highly Productive
- Higher Cutting Rate





Horizontal Double Column Band Sawing Machine, Model DCA 260

"SPM" Horizontal Double Column Fully Automatic Band Saw Machine, DCA -260 is a very rigid, sturdy machine and torsion free in construction.

SAW HEAD :

Saw Head unit is supported by two rigid hard-chrome plated and ground vertical columns and sturdy fabricated frame well lubricated. The blade is guided by rollers and carbide wear pads. The blade can be tightened and released hydraulically. The blade is hydraulically tightened to the recommended tensile strength for the saw blade. The saw has sufficient drive power. The rapid approach system ensures that minimum time is taken even for small jobs.

SAW FEED :

Saw Feed "Up and Down" motion is controlled by hydraulic cylinder and regulated by a pressure regulated feed valve. The servo valve system ensures that optimum feed rates are used and automatically shows down-feed rate in case of overload on the saw blade.

CLAMPING AND FEEDING :

This is controlled by hydraulic vices. The jaws of front and rear vices are in one straight line and perpendicular to the blade. The moving jaws of both the vice clamp the job with sufficient infinitely variable hydraulic pressure for safe clamping of hollow and thin walled tubes too. Both jaws of the rear feeding vice are withdrawn hydraulically on declamping. This ensures that feed vice moves backward freely even if bends exists on the forged or rough bars.

PRE-SELECTION COUNTER :

Pre-determined No of pieces to be cut, can be set on the piece counter and the machine stops after cutting the set quantity.

CUT-OFF-LENGTH :

It can be set upto 0.1mm on the mechanical digital counter by a hand wheel.

ACCURACIES :

Length \pm 0.2mm, Taper 0.1mm for 100mm \varnothing

CHIP CONVEYOR (Optional) :

Chip Conveyor can be provided at an extra cost , to remove Swarf from the machine.

BLADE WHEELS :

460mm dia 2 Nos. wheels with optimum inclination and center distance gives smooth blade twisting force and excellent blade performance.

SAFETY :

Adequate safety guards necessary interlocks are provided for safe working of the machine. Automatic stop of saw and saw frame down are the other features of the machine.

POWER SWARF BRUSH :

Power driven band brush, mounted on straight shaft and two ball bearings is provided for efficient chip removal.

SPECIFICATION :

Cutting Range	\square \varnothing 260mm
Feed Length Range	0-400mm
Construction	Double Column
Cutting Speeds (Steppless)	23-100 m/min
Total Power	5.2 KW
Operating Voltage	440V, 50 Hz, 3ph
Space Requirement	2000 x 2100 mm
Net Weight	2 tonnes
Height	1600mm
Blade Size	4100x34x1.1mm
Band Tension	Hydraulic
Saw Feed Control	Hydraulic
Head Elevation, clamping & feed vices	Hydraulic

STANDARD EQUIPMENTS :

- 1) Complete electrical equipment including motors.
- 2) Complete hydraulic system
- 3) Hydraulic feed with automatic controls of cutting pressure and overload protection.
- 4) Complete Coolant system with pump & piping.
- 5) Gear Box with worm & worm wheel
- 6) Power driven band brush for Chip Removal.
- 7) One Bimetal blade
- 8) Operating tools & spanners

OPTIONAL EQUIPMENTS :

- 1) Chip Brushes
- 2) Roller table 1500mm/2000mm
- 3) Bimetal Band Saw Blade
- 4) Variable Vice Pressure
- 5) Nesting fixture for Bundle Clamping

Due to continuous improvement of the product, SPM reserves all rights to change the above specifications without any prior notice.



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